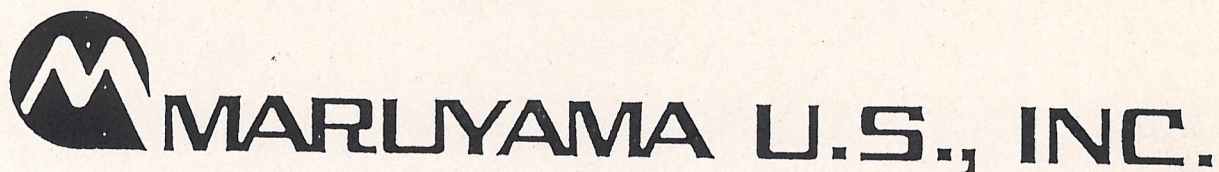


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ILLUSTRATED PARTS LIST

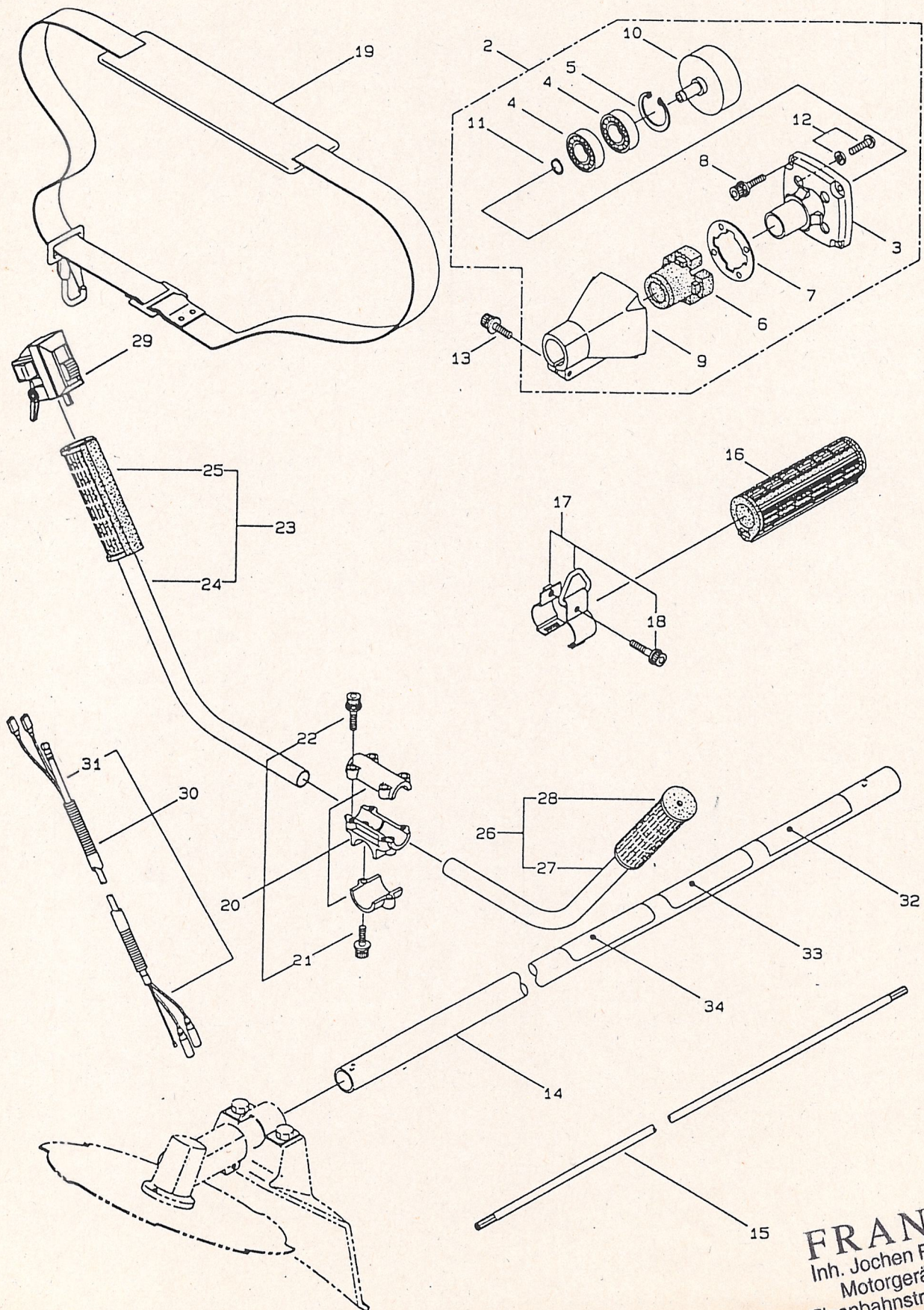
FOR BRUSHCUTTER

MODEL : BC320H

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1 • DRIVESHAFT ASSEMBLY

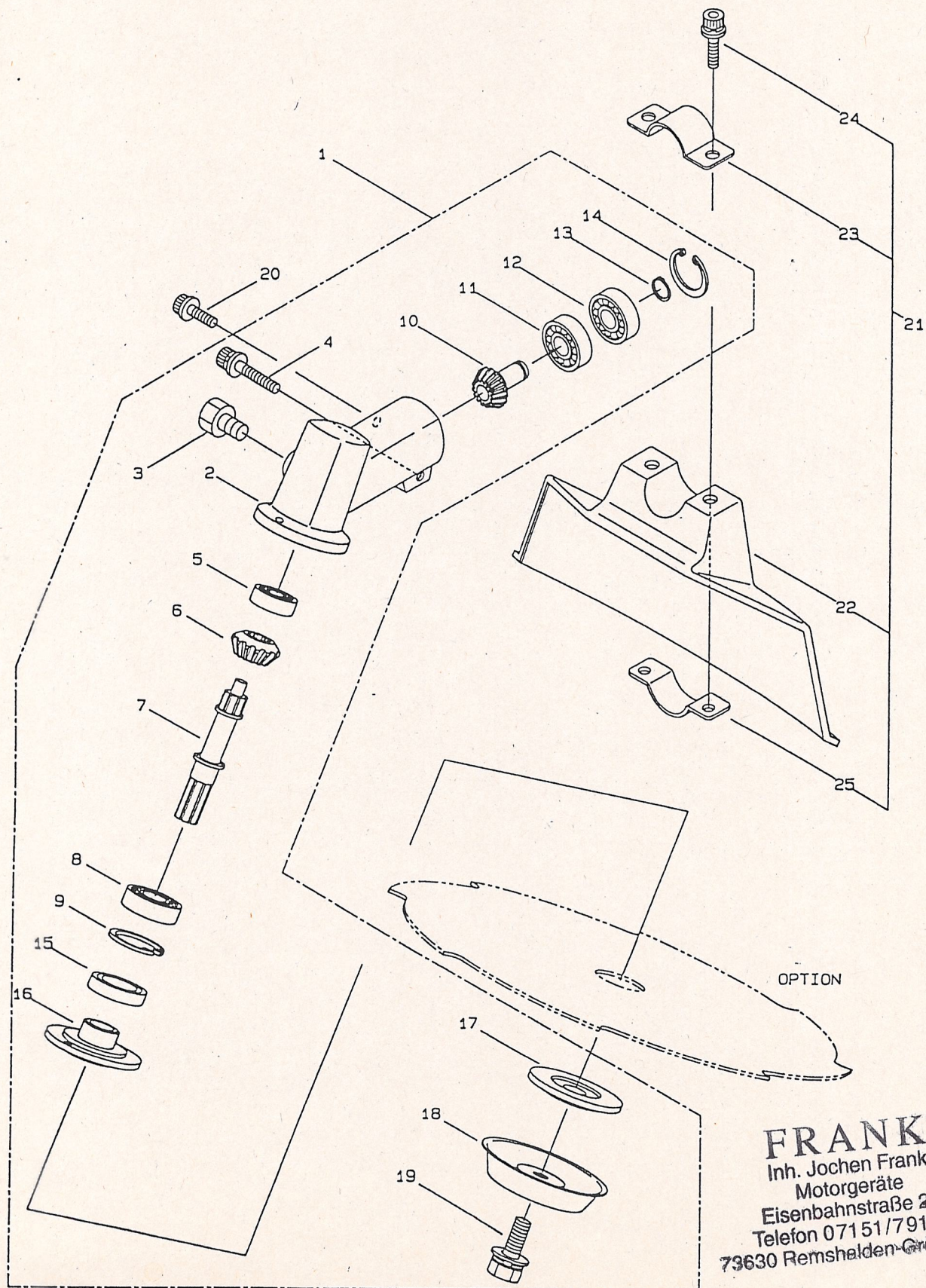


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Ref.No	Parts No	Parts Name	Q'ty	Remarks
1- 1	347057	BC320H Ass'y	1	
1- 2	215583	Clutch Case Ass'y	1	Includes 3~12
1- 3	215606	•Bearing Case	1	
1- 4	214161	•Bearing	2	#6000ZZ
1- 5	054676	•Snap Ring	1	H26
1- 6	214162	•Buffer	1	
1- 7	214163	•Washer	1	
1- 8	261250	•Cap Screw	4	M5×20
1- 9	215653	•Driveshaft Tube Adapter	1	
1-10	261856	•Clutch Drum	1	
1-11	014210	•Snap Ring	1	S10
1-12	092033	•Screw	4	M5×15
1-13	261246	Cap Screw	1	M5×25
1-14	215951	Driveshaft Tube	1	
1-15	215657	Driveshaft	1	
1-16	215532	Shaft Grip	1	
1-17	215933	Hanging Bracket Ass'y	1	Includes 18
1-18	261762	•Cap Screw	1	M5×14
1-19	210781	Hanging Strap Ass'y	1	
1-20	215536	Bracket Ass'y	1	Includes 21,22
1-21	261246	•Cap Screw	2	
1-22	261250	•Cap Screw	4	
1-23	215976	Handle Ass'y-Right	1	Includes 24,25
1-24	215977	•Handle	1	
1-25	213533	•Handle Grip	1	
1-26	215978	Handle Ass'y-Left	1	Includes 27,28
1-27	215977	•Handle	1	
1-28	212083	•Handle Grip	1	
1-29	216147	Throttle Trigger	1	
1-30	215969	Wire Ass'y	1	Includes 31
1-31	213606	•Throttle Cable	1	
1-32	216197	Label	1	BC320H
1-33	215534	Label	1	
1-34	215535	Label	1	

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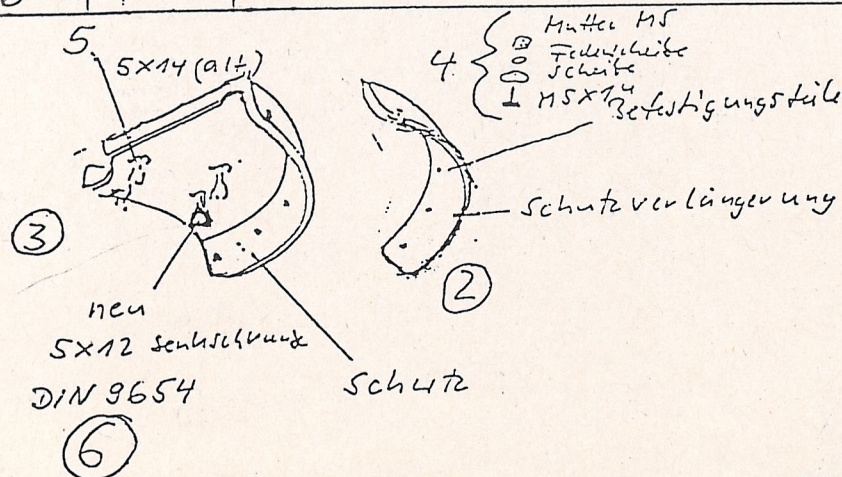
2 · GEARCASE ASSEMBLY



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Ref. No	Parts No	Parts Name	Qty	Remarks
2-1	215936	Gearcase Assy	1	Includes 2~19
2-2	215937	• Gearcase	1	M8×10
2-3	089845	• Grease Plug	1	M5×25
2-4	261246	• Cap Screw, Clamping	1	#608
2-5	210554	• Bearing	1	
2-6	210555	• Gear	1	
2-7	210556	• Blade Shaft	1	
2-8	019585	• Bearing	1	#6001
2-9	055185	• Snap Ring	1	H28
2-10	215799	• Pinion Gear	1	
2-11	210560	• Bearing	1	#609
2-12	140268	• Bearing	1	#609Z
2-13	140269	• Snap Ring	1	S9
2-14	140270	• Snap Ring	1	H24
2-15	215641	• Oil Seal	1	D18286
2-16	215640	• Boss Adapter	1	
2-17	215546	• Clamping Washer	1	
2-18	215547	• Stabilizer	1	
2-19	215610	• Bolt (L.H.Thread)	1	M8×22
2-20	261762	Cap Screw, Alignment	1	M5×14
2-21	215941	Blade Guard Ass'y	1	Includes 22~25
2-22	213843	• Blade Guard	1	
2-23	215943	• Bracket	1	
2-24	261246	• Cap Screw	2	M5×25
2-25	212994	• Threaded Bracket	1	

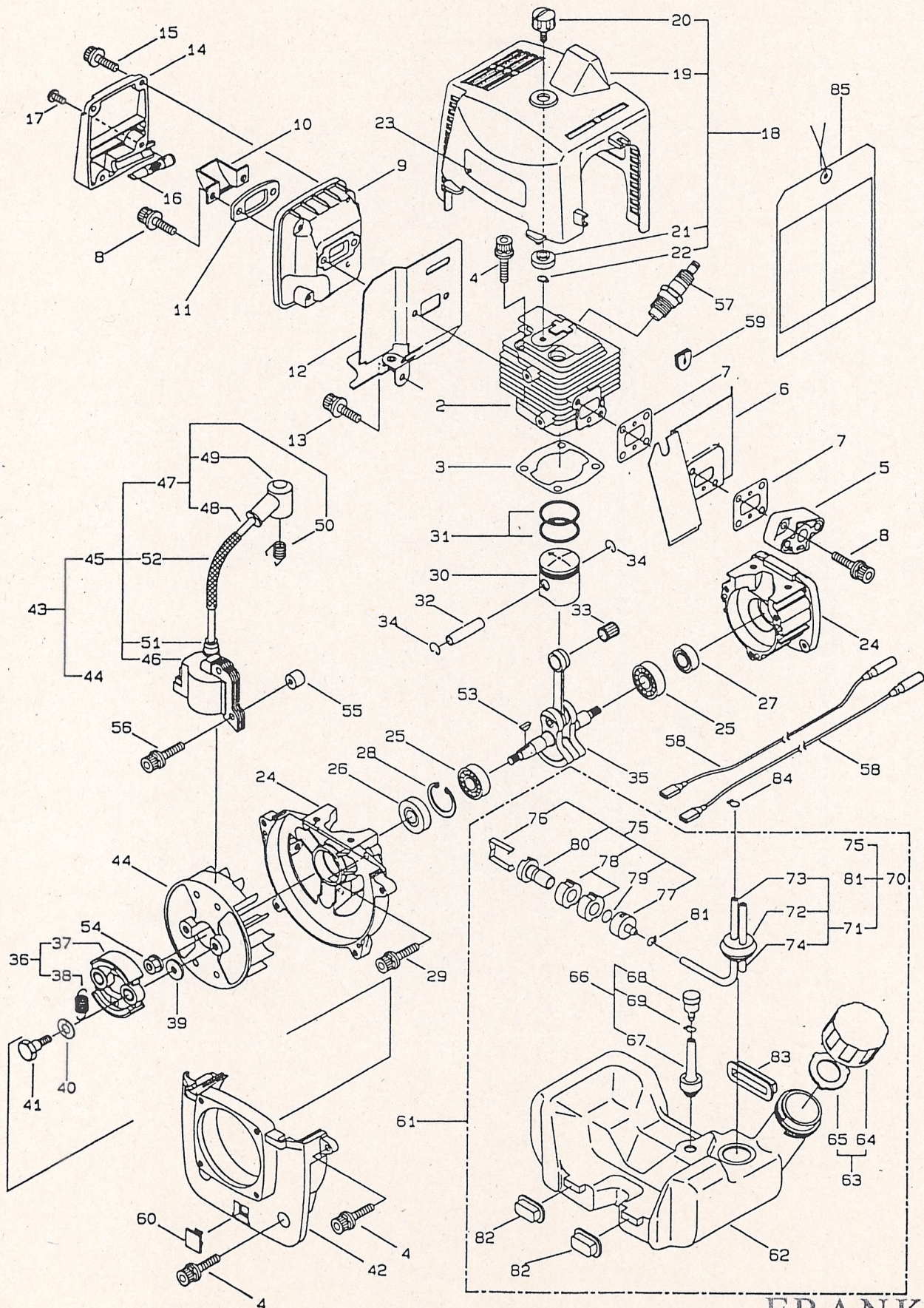
1		Getriebekopf Zsb	1	M 219026
2		Schutz	1	M 219113
3		Schutzverlängerung	1	M 219132
4		Befestigungsteile (Schutzverlängerung)	5	Sechskant 5×14
5		Befestigungsschraube Schutz, alt	4	Sechskant 5×14
6		Befestigungsschraube Schutz, neu	4	DIN 9654 5×12



Getriebekopf

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3 · ENGINE



Ref.No.	Parts No.	Parts Name	Q'ty	Remarks
3- 1	262420	Engine Ass'y-Complete	1	AE320/20
3- 2	261360	Cylinder	1	New gasket required
3- 3	261528	Gasket	1	
3- 4	261250	Cap Screw	8	M5×20
3- 5	261938	Insulator	1	New gasket required
3- 6	261364	Air Duct	1	
3- 7	261171	Gasket	2	
3- 8	261246	Cap Screw	4	M5×25
3- 9	262400	Muffler Body	1	New muffler cover required
3-10	261368	Deflector	1	
3-11	261986	Deflector Plate	1	
3-12	261833	Gasket	1	
3-13	261607	Cap Screw	1	M5×16
3-14	262401	Muffler Cover	1	New muffler body required
3-15	261250	Cap Screw	4	M5×20
3-16	262395	Spark Arrestor	1	
3-17	089530	Screw, Spark Arrestor	1	M3×10
3-18	261376	Top Cover Ass'y	1	Includes 19~22 (No Label)
3-19	261377	•Top Cover	1	New label required
3-20	261018	•Knob	1	
3-21	261020	•Spacer	1	
3-22	261734	•Snap Ring	1	
3-23	262100	Label	1	MARUYAMA
3-24	261379	Crankcase	1	
3-25	261384	Bearing	2	6201C3
3-26	262199	Oil Seal	1	ISCD12327
3-27	262197	Oil Seal	1	ISCD12227
3-28	016732	Snap Ring	1	H32
3-29	261612	Cap Screw	3	M5×30
3-30	261388	Piston	1	
3-31	261390	Piston Ring	2	(2)Required
3-32	261555	Piston Pin	1	
3-33	261392	Needle Bearing	1	KBK10×14×12.5×1
3-34	261393	Clip, Piston Pin	2	
3-35	261395	Crankshaft/Conn. Rod Ass'y	1	
3-36	261405	Clutch Ass'y	1	Includes 37,38
3-37	261406	•Clutch Shoe	2	(2)Required
3-38	262203	•Spring, Clutch	1	
3-39	261189	Washer	2	φ 6×φ 16.5×t1.2
3-40	261777	Wave Washer	2	
3-41	261056	Clutch Bolt	2	M6
3-42	261251	Fan Cover	1	
3-43	261357	Magneto Ass'y	1	Includes 44~52
3-44	261356	•Rotor/Fan	1	
3-45	261069	•Ignition Coil Ass'y	1	Includes 46~52
3-46	261070	•Coil	1	
3-47	261744	•Spark Plug Wire Ass'y	1	Includes 48~50
3-48	261071	•Spark Plug Wire	1	
3-49	261074	•Plug Boot	1	
3-50	261075	•Connector	1	
3-51	261072	•Cap	1	
3-52	261073	•Insulator	1	φ 6×φ 6.8×80L

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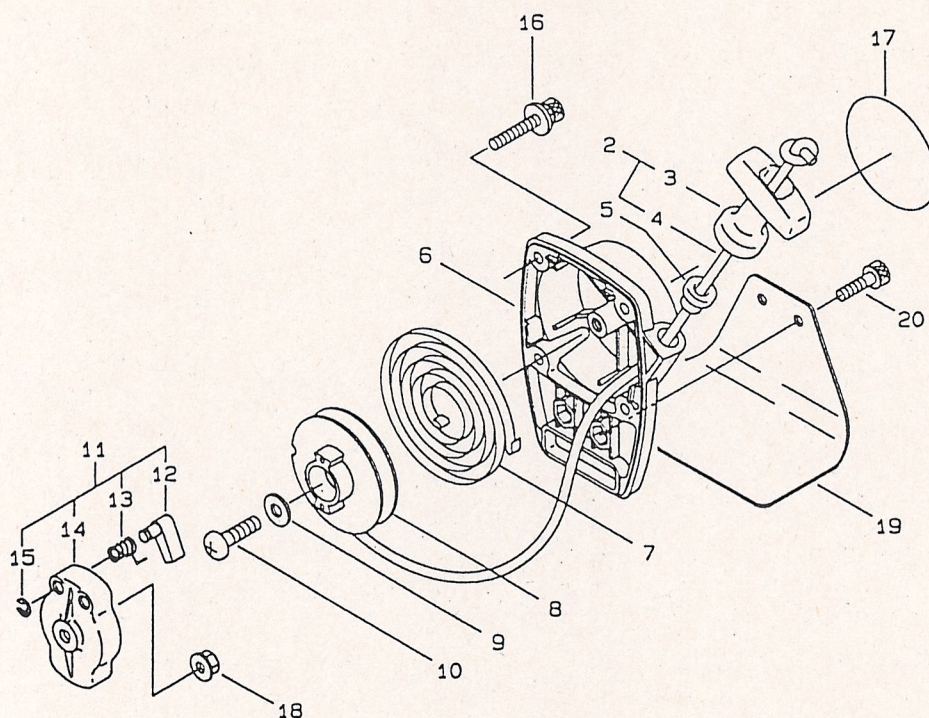
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Ref.No	Parts No	Parts Name	Q'ty	Remarks
3-53	261076	Woodruff Key	1	
3-54	261417	Nut, Rotor	1	M8
3-55	261078	Spacer	2	
3-56	261256	Cap Screw	2	M4 x 25
3-57	261200	Spark Plug	1	NGK BPM6Y
3-58	261772	Wire, Coil Ground	2	
3-59	261202	Grommet	1	
3-60	261786	Plug	1	
3-61	261964	Fuel Tank Ass'y	1	Includes 62~83
3-62	261965	•Fuel Tank	1	
3-63	261584	•Fuel Tank Cap Ass'y	1	Includes 64,65
3-64	261578	••Fuel Tank Cap	1	
3-65	261105	••Gasket	1	
3-66	261696	•Breather Ass'y	1	Includes 67~69
3-67	261697	••Grommet	1	
3-68	261590	••Breather	1	
3-69	261698	••Clip	1	
3-70	261846	•Fuel Pipe Pick-up Ass'y	1	Includes 71~81
3-71	261688	••Fuel Pipe Ass'y	1	Includes 72~74
3-72	261115	•••Grommet	1	
3-73	261690	•••Fuel Pipe	1	
3-74	261114	•••Return Pipe	1	
3-75	261797	••Fuel Filter Ass'y	1	φ 3 x φ 5 x 60L
3-76	261798	•••Clip	1	Includes 76~80
3-77	261799	•••Body	1	
3-78	261800	•••Filter	1	
3-79	261801	•••Packing	2	
3-80	261802	•••Retainer	1	
3-81	261117	••Clip	1	
3-82	261118	•Pad	1	
3-83	261119	•Pad	2	
3-84	261117	Clip	1	
3-85	262129	Card, Starting Instruction	1	

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4·REWIND STARTER ASSEMBLY

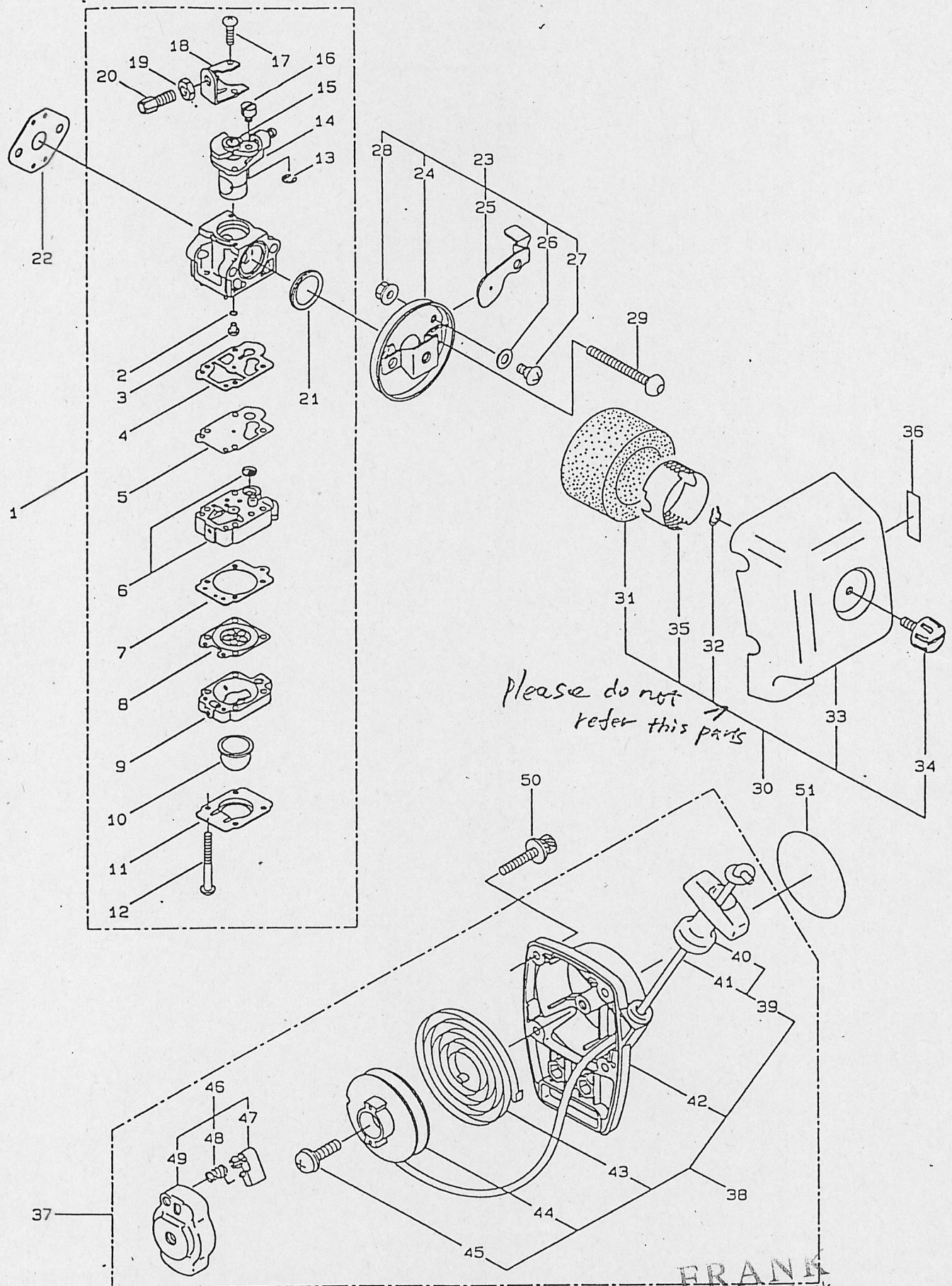


Ref.No	Parts No	Parts Name	Q'ty	Remarks
4- 1	262039	Rewind Starter Ass'y	1	Includes 2~10
4- 2	261723	•Rope Ass'y	1	Includes 3,4
4- 3	261725	•Starter Grip	1	
4- 4	261724	•Starter Rope	1	
4- 5	261625	•Rope Guide	1	
4- 6	262040	•Starter Case	1	
4- 7	261721	•Rewind Spring	1	
4- 8	261720	•Pulley	1	
4- 9	261722	•Washer	1	
4-10	261624	•Screw	1	M5×12
4-11	261421	Starter Pawl Ass'y	1	Includes 12~15
4-12	261727	•Pawl	1	
4-13	261728	•Return Spring	1	
4-14	261726	•Pawl Case	1	
4-15	020299	•E-Ring	1	
4-16	261257	Cap Screw	4	M4×16
4-17	260459	Label	1	
4-18	081039	Nut	1	M8
4-19	262423	Stand	1	
4-20	261607	Cap Screw	2	M5×16

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4.エンジン ENGINE

キャブレター リコイルスタータ CARBURETOR, RECOIL STARTER



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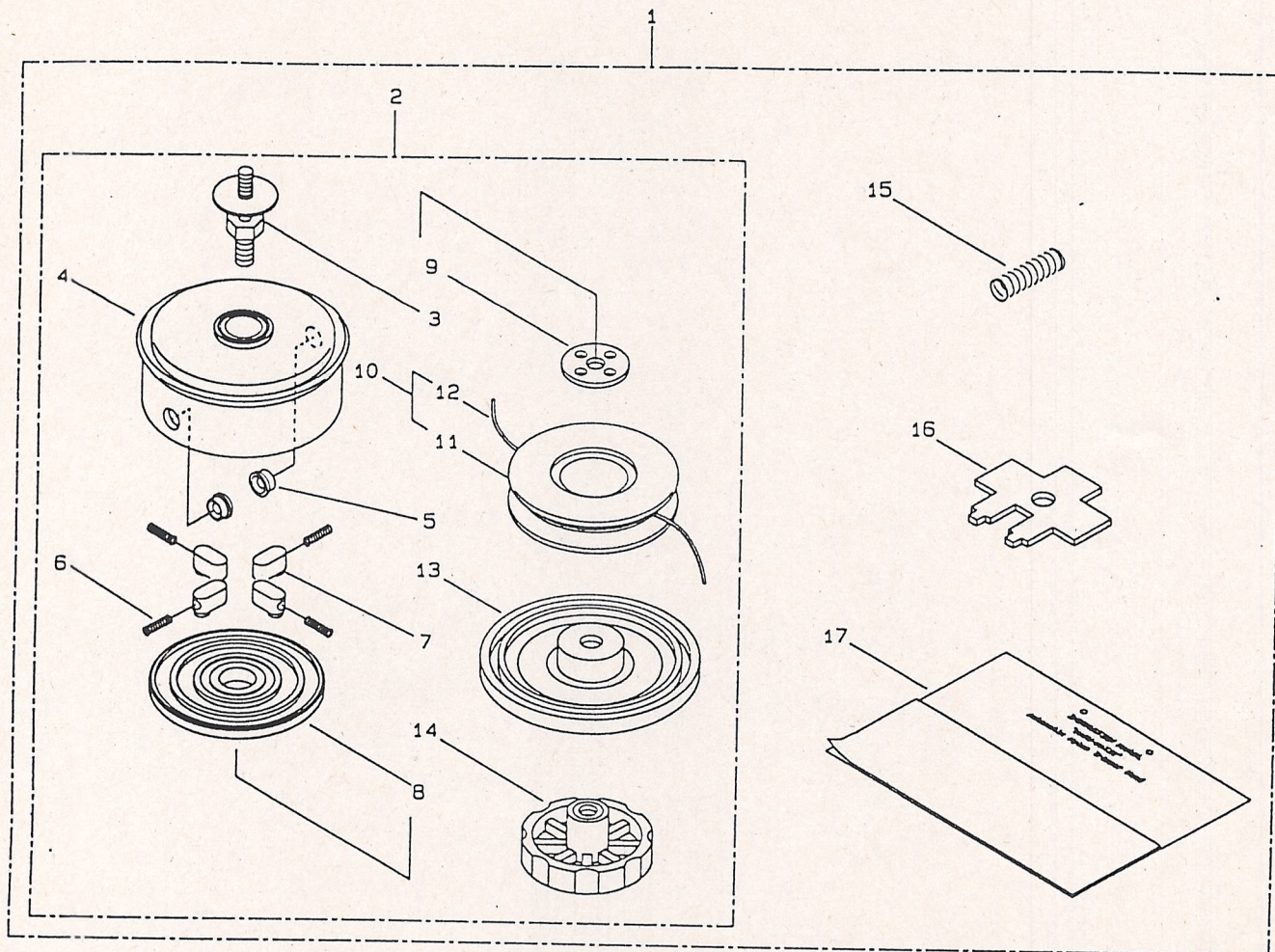
見出番号 Ref.No.	部品番号 Parts No.	部 品 名 称 Parts Name	個数 Qty	備 考 Remarks
4-1	262906	キャブレタ クミタテ	1	Incl. 2~21 New gasket required
4-2	261871	Oリング	1	
4-3	262121	ジェット	1	#41
4-4	262995	ガスケット	1	
4-5	262994	ダイヤフラム	1	
4-6	262985	ポンプボディ	1	
4-7	262993	ガスケット	1	
4-8	261873	ダイヤフラム	1	
4-9	262991	パージボディ	1	
4-10	261874	プライマ	1	
4-11	262992	ポンプカバー	1	
4-12	262996	スクリュ	4	
4-13	261876	リング	1	
4-14	261651	スロットルバルブ	1	
4-15	261652	プラグ	1	
4-16	261658	スイベル	1	
4-17	261875	スクリュ	2	
4-18	261659	ブラケット	1	
4-19	261878	ナット	1	
4-20	261877	スクリュ	1	
4-21	261657	パッキン	1	
4-22	261864	ガスケット	1	
4-23	263551	ブラケット クミタテ	1	Incl. 24~28
4-24	261594	ブラケット マトメ	1	
4-25	263552	バルブ	1	
4-26	263097	パッキン	1	φ6×φ11×t1.3
4-27	261597	ボルト(+)	1	M4×0.7
4-28	261660	サラザガネツキナット	1	M4
4-29	261814	6カクアナツキボタンボルト	2	M5×50
4-30	263501	エアクリーナ クミタテ	1	Incl. 31~35
4-31	261598	エレメント	1	
4-32	261734	グリップトメワ	1	#5
4-33	261913	クリーナケース	1	New label required
4-34	263129	ノブ マトメ	1	
4-35	261993	スクリーン	1	
4-36	261352	ハリマーク	1	Choke
4-37	261419	リコイルスタータ クミタテ	1	Incl. 38~49
4-38	261420	リコイル クミタテ	1	Incl. 39~45
4-39	261723	ロープ クミタテ	1	Incl. 40, 41
4-40	261725	スタータノブ	1	
4-41	261724	スタータロープ	1	φ3×890L
4-42	261719	スタータケース	1	New label required
4-43	261721	スパイラルスプリング	1	
4-44	261720	リール	1	
4-45	262922	セットスクリュ	1	

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見出番号 Ref. No.	部品番号 Parts No.	部 品 名 称 Parts Name		個数 Qty	備 考 Remarks
4-46	2 6 3 4 7 5	スタータブーリ	クミタテ	1	Incl. 47~49
4-47	2 6 3 4 7 7	ラチェット	Pawl	1	
4-48	2 6 1 7 2 8	リターンスプリング	Return Spring	1	
4-49	2 6 3 4 7 6	スタータブーリ	マトメ	1	
4-50	2 6 1 2 5 7	6 カクアナツキボルト	WSW	4	M4×16
4-51	2 6 0 4 5 9	リコイルマーク	Label	1	

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6·MARU-MATIC TRIMMER HEAD



Ref.No	Parts No	Parts Name	Q'ty	Remarks
6- 1	262288	MARU-MATIC Trimmer Head Ass'y, L.H. Kit	1	Includes 2~17
6- 2	262310	•MARU-MATIC Trimmer Head Ass'y, L.H.	1	Includes 3~14
6- 3	262311	••Adapter, L.H.	1	
6- 4	262312	••Spool Housing	1	
6- 5	262313	••Eyelet	2	
6- 6	262314	••Cam Spring	4	Red (Standard)
6- 7	262315	••Slide Cam	4	
6- 8	262316	••Cam Disk	1	
6- 9	262317	••Flat Nut, L.H.	1	
6-10	262318	••Spool Ass'y, L.H.	1	Includes 11,12
6-11	262319	•••Spool	1	
6-12	262320	•••Cutting Line	1	
6-13	262321	••Cover	1	
6-14	262322	••Knob, L.H.	1	
6-15	262329	•Cam Spring	4	Silver (Optional)
6-16	262323	•Fastening Tool	1	
6-17	262324	•Instruction Manual	1	

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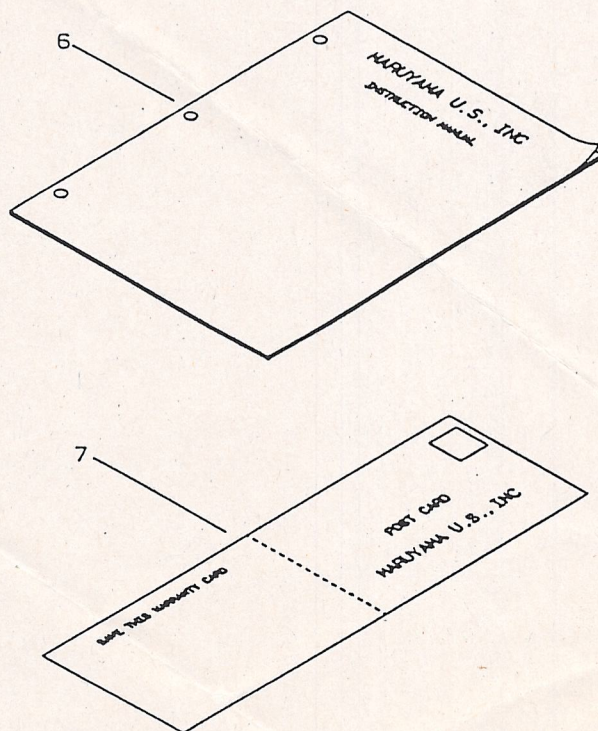
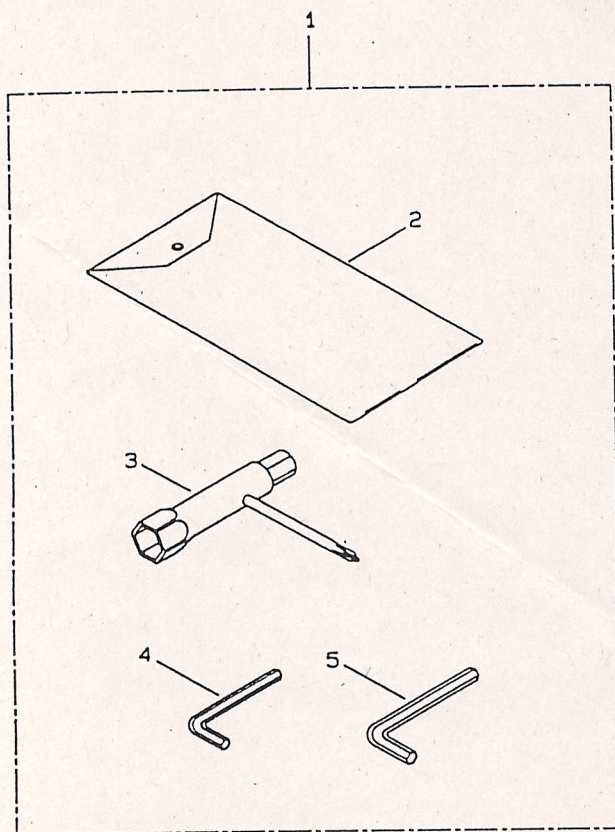
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7 • ACCESSORIES



Ref.No.	Parts No.	Parts Name	Q'ty	Remarks
7- 1	215585	Tool Kit	1	Includes 2~5
7- 2	054753	•Tool Bag	1	
7- 3	210418	•Box Spanner	1	13×19×⊕ Screwdriver
7- 4	062047	•Wrench	1	3mm
7- 5	105489	•Wrench	1	4mm
7- 6	216006	Instruction Manual	1	
7- 7	216007	Warranty Card	1	

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